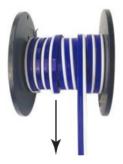


Lucoflex LED neon replacement is easy to install in straight or curved spaces in both indoor and outdoor conditions. It creates a uniform, bright, neon-alternative effect. Please read these guidelines completely before installing.

It is important to read these guidelines completely to understand how Lucoflex can be configured, cut to size, re-connected, and installed so you can design your own LED lighting layout.

- NEVER attempt any work without shutting off the electricity. Use only with low voltage
- 24V DC power source supplied by Lucoled.
- Do not stare directly into the LED lights when illuminated. Do not power Lucoflex
- while still coiled on reel. This can damage the product.
- Always observe polarity for connections, positive (+) to positive and negative (-) to negative.
- To be installed by a qualified electrician.
- Keep away from combustible materials such as plastic or paper products.

All wiring must be in accordance with national and local electrical codes, low voltage Class 2 circuit. If you are unclear as to how to install and wire this product, contact a qualified professional.



Unpacking Rolling the wheel when you unpacking the light.

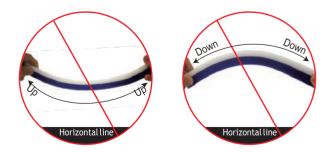
Warning: Do NOT shake the light! Do NOT pull the light from the wheel straightly.



Bending Lucoflex can only be bent laterally (opposite bent along to light surface). Do not bend smaller than allowed minimum bend diameter. The electrical circuit or LED chips could be damaged if bending diameter is toosmall.



No Twisting Lucoflex is NOT allow to twisted in any conditions. The electrical circuit or LED chips could be damaged with this action.



Incorrect Bending Lucoflex is NOT allow to bending in up and down way. The bending as photos show will damage the electrical circuit or LED chips damaged seriously by this incorrect action.

# Lucoflex PIN CONNECTOR INSTALLATION GUIDE



## CUTTING

Lucoflex's 24V DC cuttable length is every 5cm.

Use a pipe or branch cutter to cut Lucoflex on the scissor cut marks.



## PIN CONNECTOR INSTALLATION



Remove PET tape Use a small knife to remove the PET tape from the back of the flexible circuit board to create space for the connection pins.





Create space between PET tape and PCB



Insert pin connector Insert the pin connector between the PET tape and the copper connections on the board. Make sure the pins touch the copper.





Apply silicon Apply a silicon layer on all sides of the tube.



# Lucoflex PIN CONNECTOR INSTALLATION GUIDE









## Install cover

Install the cover with the large opening facing towards the Lucoflex. Close firmly with a plier.





Finish Remove excess silicon and test the connection before installation.



# Welcome to Lucoflex Lighting

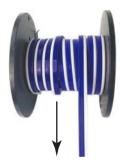
**Lucoflex** Lighting is easy to install in straight, horizontal curved spaces where humidity or outdoor conditions. It's creates hot-pot free, smooth, warm and relaxing environments or delivers bright task lighting.

## Please read these guidelines completely before installing.

It is important to read these guidelines completely to understand how it can be configured, cut to size, re-connected, and installed so you can design your LED lighting layout.

- NEVER attempt any work without shutting off the electricity.
- Use only with low voltage 24V DC power source
- Do not stare directly into the LED lights when illuminated
- Do not power LED tape while coiled on reel
- Always observe polarity for connections, positive (+) to positive and negative (-) to negative
- To be installed by a qualified electrician.
- Keep away from combustible materials such as plastic or paper products.

# All wiring must be in accordance with national and local electrical codes, low voltage Class 2 circuit. If you are unclear as to how to install and wire this product, contact a qualified professional.



**Unpacking** Rolling the wheel when you unpacking the light.

Warning: Do NOT shake the light! Do NOT pull the light from the wheel straightly.



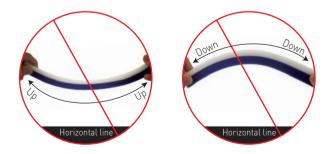
### Bending

Lucoflex can only be bent laterally (opposite bent along to light surface). Do not bend smaller than allowed min bend dia. The electrical circuit or LED chips could be damaged if bending diameter is too small.



## No Twisting

 $\mbox{Lucoflex}$  is NOT allow to twisted in any conditions. The electrical circuit or LED chips could be damaged with this action.



Incorrect Bending Lucoflex is NOT allow to bending in up and down way. The bending as photos show will damage the electrical circuit or LED chips damaged seriously by this incorrect action.

# **Lucoflex** INSTALLATION GUIDE



# CUTTING

**Lucoflex**'s cuttable length in each 5cm. Use the Ratcheting Cutter to cut the **Lucoflex** wherever a Laser marked Scissors. Please keep a sharp and clean edge.



# INPUT CABLE AND END CAPS INSTALLATION



### Remove the Silicone

Use the knifte to carefully remove the Silicone on the top. Scrape ligthly on the copper pads to make sure there is no glue left. If any glue is left, it will be difficult to solder the cables.



### Input Cable Soldering

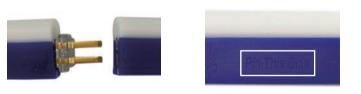
Add a small round puddle of solder on the top of two copper pads. Solder a positive and negative cable to the positive and negative solder pads.







# **RE-CONNECTION**



### Found the mark side by laser in [Pin This Side].

Inset the gold coated Pin to the 2 cut light end. Make sure the Pin touch the copper pads well. There is one set of the straight joiner kit included in each package in 15m. [shortger length is offering separatly]





Fill the Crocodile cap full way with glue. Make sure there is no blank spaces. Close the cap by pushing 2 sides together, make sure the teeth on the buttom bite well.



## Seal End Cap

Take the end cap and fill it half way with glue. Insert the cap on the end of the **Lucoflex** until the inner back wall of the end cap is touching the end of the light. Seal the edge of the end caps if there is any blank spaces.

Wipe the left over glue around the end cap on a paper towel.

### Remark:

If no further modifications to the strip are necessary, then the light needs to dry before installation. We recommend at least 24 hours of drying time to ensure the glue fully cures. The controller outputs about 512-800 points on each port, and no more than 800pcs on each port. Each port is independently equipped with a power supply, which is not Shared with other ports.

The Standard Packing Quantity of RGB lights is 30pcs, and each string must be connected to the power supply.

The power wire should be 2.5 square meters of national standard multi-core pure copper wire. Make sure the correct connection of positive and negative poles between led module and power supply. Treat the Exposed wires with insulation arrangement

The controller needs to choose the products of regular manufacturers, and the signal output to the lamp must use our special signal extension wire, not inferior network cable, common cable or telephone wire.

The power supply must have short circuit protection, overvoltage protection, overload protection and other functions, the output voltage must be the same as the working voltage of the lamp string, the rated load power must reserve 20% of the margin.

The lightning protection scheme, leakage protection, timing and other supporting works of the overall project shall be designed and constructed by professional departments. The resulting product problems do not belong to the scope of our warranty.

#### **Common Faults and Troubleshoot**

#### Problems Solutions Reasons Automatic power protection from the open or Check the circuit for short circuits short circuit in output of the power supply All LEDs can not Check the correctness of positive Wrong connection of power supply. light on. and negative connection Some IC do not light up when they are charged Check IC model Some switching mode power supplies are Check wiring is correct not powered. LEDs can not light on partly Check if the line is connected to the Wrong connection of power supply. power supply wrong IC model for the controller Confirm IC model rewrite program green line and blue line DATA ,black Picture shaking and The controller and the wire of the lamp are clutter connected incorrectly. line GND The lamp is not installed in the right way Check the wiring Replace the network cable with The signal cables are ordinary cables shielding function 2.5 square meters of national picture shake and The lamp is overloaded standard multi-core pure copper wire . flicker The power supply is poor and unstable Replace high quality power supply Signal instability Two power supplies per port One power supply per port The signal cables are ordinary cables Single lamp no signal Replace the lamp single lamp flickers dim The lamp is overloaded Replace the lamp Abnormal color of The power supply is poor and unstable Replace the lamp single lamp Replace the regular light string Low IC chip quality repaired every month manufacturers no signal when it rains Induction short circuit or lamp not waterproof Check the lamp board for rust No signal for half a Choose the manufacturer of Poor contact due to rusting of lamp board waterproof lamp board vear High signal failure rate Choose IC high protection Cold and heat shock causes poor IC signal in winter manufacturers

#### Warranty statement

#### Product life span under normal usage

If the product is damaged due to its own quality problems within the warranty period (excluding improper use, accessories and force majeure, etc.), our company will refund and replace the damaged products

#### warning

Do not do live-line working during installation, Make sure the input voltage meets the requirements and lines are connected correctly before lighting on.

Installation, maintenance and repair should be operated by a gualified technician.

This product will generate heat when working, considered to choose the material with good heat dissipation performance

The data given in this instruction manual is based on the standard product. Please refer to the actual product for details

All the pictures of products in this manual are schematic diagrams. For details, please refer to the actual products. The final interpretation right of this manual belongs to Lucoled NV.





# Lucoflex RGB-DC Manual

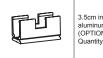




Please read this instruction carefully before using the product

#### **Optional Accessories**

# End cap with hole (FREE) Quantity(10m):3pcs







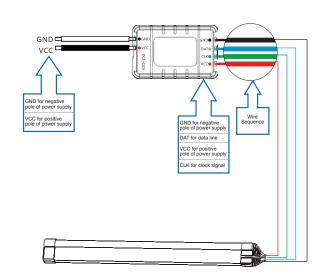
End cap without hole

Quantity(10m):3pcs

(FREE)



#### **Controller Wiring Diagram**

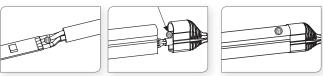


### Note:

- 1. The controller is SP105E.
- 2. SP105E supports controlling with bluetooth and mobile phone APP. 3. The control distance is 20 m.
- 4. SP105E can drive up to 2048 pixels.
- 5. The input voltage of the controller ranges from DC 5V to DC 24V.
- 6. For additional information, please refer to the SP105E Instruction Manual.

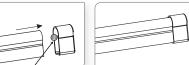
#### Installation

#### Details of installation operation at input end



- Weld the wire to the PCB board.
- First put waterproof glue Wipe off the excess alue inside of the plug, then push and wait for the glue to into the tape light. solidify. -------

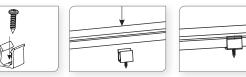
#### Details of installation operation at the end part





- First put some glue inside of the plug, then push into the tape light
- Wipe off the excess glue and wait for the glue to solidify.

#### Operation details of installation card



.....

Screw the aluminum track to Then slowly press the tape the installation position. light into the aluminum track.

The tape light is flatly and firmly stuck on the aluminum track.

#### ------Maintain

connect the leakage protection switch, electrical source grounding, lightning protection and other supporting facilities, and designate special personnel for daily maintenance, regular inspection of switches, lines, power supply, lamp string and other products, timely repair defective products.



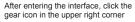
#### **Controller operation diagram**





bluetooth.Select SP105E







After entering the interface, select TM1914A

#### Go back to the effects screen and select the desired item.Go back to the effects screen and select the desired item.